

# Experimental Analysis on Replacement of Aggregate by Broken Ceramic Tiles in Concrete A REVIEW

Abhishek Kumar Vishwakarma<sup>1</sup>, Afzal Khan<sup>2</sup>

P. G. Scholar<sup>1</sup>, Professor & H. O. D.<sup>2</sup>

Department of Civil Engineering, M.I.T.S. BHOPAL Madhya Pradesh, India

## ABSTRACT

### Article Info

May-June-2022

### Publication Issue :

Volume 6, Issue 3

Page Number : 265-271

### Article History

Accepted : 10 June 2022

Published : 20 June 2022

According to the introduction attempts this examination focuses on the waste clay tile total as incomplete coarse totals swap for the solid creation, the neutralizing activity of environmental pollution with considering the segments of sensible and cost-saving advancement adventures, especially material usage. In addition, huge numbers of the development enterprises in India create development squander that contributes to a great extent to strong waste. Use earthenware tile squander, this examination will concentrate on artistic squanders get from the development business in India. By and by a significant part of the fired ventures creation goes to squander, which isn't experiencing the reusing procedure yet.

In this paper presenting review of past researches and publications.

**Keywords :** Ceramic Waste, Concrete, Mix Design, Compressive Strength, Aggregate, Flexural Strength.

## I. INTRODUCTION

Concrete is a most adaptable development material since it is proposed to withstand the unsafe circumstances, with palatable quality and toughness. Because of overutilization of the solid, material breezes up evidently startled, and besides, the age at greater rate make various risky to the earth. On inverse side, the waste displayed to our condition is an impact to natural cycle, among all mechanical waste, is the noteworthy wellspring of waste which will impact the earth.

Bond and total, which are the most essential constituents utilized in solid generation, are the

fundamental materials required for the development business. This unquestionably affected a steady and broadening energy of regular materials utilized for their generation. Parallel to the need for the usage of the common assets develops a making worry for ensuring the earth and a need to save regular assets, for, for example, total, by utilizing elective materials that are either reused or disposed of as a waste.

## II. Literature Survey

ShaikAkhilMastan. et. al. (2017) has examined out that experimental investigation on partial replacement of cement with fly ash and fine aggregate with foundry sand. The principle point of this exploration is to ponder the use of waste ceramic tiles

as a fractional replacement of coarse aggregate (20mm) and 10% fly fiery remains as a supplanted of cement in concrete. For every one of the materials physical properties might be done and mechanical properties, for example, compressive strength and split elasticity of concrete were inspected and contrasted and typical concrete. M30 review of concrete was intended to set up the customary blend. The 3D shapes and chambers are resolved at 7 years old and 28 days. Solid shapes for compressive strength as size 15X15X15 cm and chamber for split rigidity as size 15X30 cm were thrown by receiving weight bunching and hand blending. The blend was assigned with different level of waste ceramic tiles, for example, 0%,10%,20%,30%,40% and half to assess different properties. The outcome which turns out from the examination work demonstrates that the strength created in concrete is expanded, it can be likened to higher strength concrete and it can be effortlessly utilized as development material in development work.

M. Sekar (2017) has examined that partial replacement of coarse aggregate by waste ceramic tile in concrete. In this investigation, an endeavor has been made to discover the appropriateness of ceramic coarse aggregate as a conceivable substitute for customary aggregate in concrete. The concrete examples were thrown with blend 1:1.65:2.82 and 1:1.56:2.82. Ceramic waste aggregate 15%, 30%, 45% incomplete replacement, the strength of concrete. The tests were done following 7days and 28 days of the throwing concrete example. The ceramic industry is known to create a lot of calcined-earth wastes every year. So far a colossal part is utilized as a part of landfills. Reusing these losses in concrete could be an inside circumstance. So we lean toward ceramic waste to expand the strength and soundness of concrete

Ofonime A. Harry and Ifiok E. Ekop (2016) has looked at that the compressive strength qualities of tile waste concrete. This paper displays the after-effects of an examination concerning the compressive

strength attributes of concrete made with ceramic tile waste as coarse aggregates. The level of tile waste fluctuates in ventures of 25% from 0 to 100%. For each considered level of tile wastes, three (3) set of concrete blocks were thrown each for 7, 14 and 28 days curing age which brought about an aggregate of 45 3D squares. The test outcome demonstrated that the compressive strength decreases as the level of tile wastes increments. The 28th-day compressive strength for 25% and 100% replacement were 23.93N/mm<sup>2</sup> and 21.43N/mm<sup>2</sup> separately which is satisfactory for basic lightweight concrete. The particular gravity of tile waste was observed to be 2.27 which is tantamount to the particular gravity of customary aggregate. Slump test additionally demonstrated that workability of concrete reductions with expanding tile waste content.

Abdullah Anwar, et. al. (2015) has explored that re-procedure of ceramic waste for the intensification of eco-productive concrete. In the ceramic industry, almost 15%- 30% creation goes as waste. The replacement of cement with Ceramic Waste Powder (CWP) produces a significant alteration in compressive strength, making them reasonable for the creation of eco-proficient concrete. In this examination think about the (OPC) cement has been supplanted by CWP as needs be in the compass of 0%, 15%, 20%, 25%, 30% and 35% by weight of M-20 review concrete. Concrete blends were tried at 03 days, 07 days and 28 days and thought about as far as compressive strength of the ordinary concrete at 28 days. The point of this exploration is to think about the conduct of concrete sturdiness in correlation by halfway replacement of cement with Ceramic Waste Powder, coming about to coefficient concrete

Suresh. S and Monika. N. R (2016) has played out that mechanical properties of concrete with the partial replacement of fine aggregate as foundry sand and coarse aggregate as ceramic tiles. To fulfill the exploration an exploratory program was led in which ten concrete blends were thrown, by keeping every

single other parameter for concrete proportioning as steady and just change made were in the measure of fine aggregates and coarse aggregates. Ten, Twenty and 30% replacement level of waterway sand by utilized foundry sands and coarse aggregate by ceramic tiles were kept up with M25 review in this investigation. All aggregates were chosen subsequent to accomplish wanted physical and synthetic tests. Workability, compressive strength and modulus of flexibility were measured and contrasted and the regular concrete named as control blend. It was watched that workability expanded with replacement levels. Concrete was delivered, tried and contrasted and ordinary concrete in a plastic state and additionally in solidify state for workability, compressive strength and split elasticity. These tests were completed on the standard 3D square, a chamber for 7, 14 and 28 days to decide the properties of concrete.

Batrithi Monhun R. Marwein, et. al. (2016) has performed about an audit paper on the use of ceramic waste in concrete. This investigation points in accomplishing a worthy normal strength concrete with ceramic waste as a substitute of traditional coarse aggregates. The ceramic waste to be embraced is broken tiles from nearby shops. Ceramic waste concrete (CWC) will be made with these tiles at 0%, 15%, 20%, 25% and 30%. M 20 review concrete will be received; a consistent water cement proportion of 0.48 will be kept up for all the concrete blends. The attributes properties of concrete, for example, workability for crisp concrete, likewise Compressive Strength, Split Tensile Strength and Modulus of Elasticity for solidified concrete will be discovered in this examination at 3, 7 and 28 days for every level of replacement. 3 quantities of examples for every rate replacement will be thrown and tried with the relating tests lastly contrasted and consistent M20 review concrete. The ideal level of ceramic waste replacement ought to be between 5 to 30% with a specific end goal to acquire most extreme strength of

the concrete. An ideal ceramic waste must be discovered which will be reasonable to be utilized as a substitute for traditional coarse aggregate. Research ought to be made with normal concrete like M15 and M20 as this sort of concrete just is usually embraced, after which research can be conveyed with high strength concrete..

Muhammad Fathi Bin Asrul (2016) has learned about ceramic tiles waste as coarse aggregates incomplete Replacement for concrete production. Using ceramic tile waste, this examination will concentrate on ceramic wastes get from the development industry in Malaysia. By and by, quite a bit of ceramic businesses creation goes to waste, which is not experiencing the reuse procedure yet. An aggregate forty solid shapes with similar measurements (100 mm x 100 mm x 100 mm) were thrown with five diverse extents. Eight 3D shapes as one sort of control extent that is 0 % level of ceramic waste as fractional replacement of coarse aggregates and the rest of the 32 3D shapes are 5%, 10 %, 15% and 20% of ceramic as incomplete replacement of coarse aggregates. Other than that, every other parameter is consistent. The concrete block was tried as ruinous test finally which is pressure test that to discover the compressive strength of examples of solidified concrete at 3 days, 7 days and 28 days. Before experiencing the dangerous test, the execution of the concrete was dictated by experiencing slump test, compressive strength test, Ultrasonic Pulse Velocity Test, Rebound Hammer test and water ingestion test. From the consequences of the examination, tests of concrete with 15% ceramic coarse aggregate replacement (A4) have achieved ideal strength. Discoveries demonstrated that concrete containing Ceramic Tile 15% demonstrated the most noteworthy measure of strength contrasted and another example. Expansion of 15% ceramic material has prompted compaction of concrete structures in ceramics and show low water ingestion rate.

Naveen Kumar MS. et. al. (2016) has considered that trial experimental studies on clay tile-powder as partial replacement of cement for sustainable concrete. The blend configuration extent was 1:1.60:2.58 (cement: Fine aggregate: Coarse aggregate with 0.47w/c proportion). In the examination 5 exploratory sets were composed with a scope of varieties (0-30%) of tile powder in the M-20 review concrete. Concrete blends were readied, tried are thought about as far as compressive strength and split elasticity to the regular concrete. The tests were done to assess for the seventh and 28th days strength. It was conceivable to accomplish an apparent compressive and split rigidity into all the test sets. However, most extreme strengths were acquired at an outline blend planning of 25% of replacement.

N. Naveen Prasad, et. al. (2016) has examined that partial replacement of coarse aggregate by crushed tiles and fine aggregate by granite powder to improve the concrete properties. Smashed waste tiles and Granite powder are utilized as a replacement to the coarse aggregates and fine aggregate. The ignition of waste pounded tiles was supplanted set up of coarse aggregates by 10%, 20%, 30% and 40% and Granite powder were supplanted set up of fine aggregate by 10%, 20%, 30% and 40% without changing the blend outline. M25 review of concrete was intended to set up the regular blend. Without changing the blended plan diverse sorts of blends were set up by supplanting the coarse aggregates and fine aggregate at various rates of pounded tiles and stone powder. Trial examination like Compressive strength test, Split elasticity test, Flexural strength test, Water assimilation test and Bond strength test for various concrete blends with various rates of waste smashed and rock powder following 7, 14 and 28 days curing period. Varieties in the workability for these diverse blends were considered and watched that, the in cement in the level of replacement of rock powder and squashed tiles. Results are closed after performing workability test watched that, while expanding the

level of stone powder and pulverized tile pieces in concrete prompts the expansion in workability of the concrete. Rock powder is carrying on like admixtures, which are utilized to deliver RMC blend. The compressive strength expanded with the level of waste is expanded replacement by fine aggregate.

G. Sivaprakash, et. al. (2016) has examined that experimental study on partial replacement of sand by ceramic waste in concrete. This paper manages the test ponder on the mechanical strength properties of M25 review concrete with the incomplete replacement of sand by utilizing ceramic waste. Keeping in mind the end goal to break down the mechanical properties, for example, compressive, split malleable, flexural strength, the specimens were thrown with 10%, 20%, 30%, 40%, half replacement of sand utilizing ceramic waste and tried for various times of curing like 7 days, 14 days and 28 days. The ideal of rate expansion of Ceramic waste is broke down considering the prerequisites of mechanical properties of concrete. That the test outcomes demonstrates unmistakably that the ceramic waste can be utilized as replacement materials for waterway sand in concrete. The concrete with 10 and 20% replacement fulfills the compressive strength of M25review, however higher the rate expansion of ceramic waste decreases the strength of ordinary concrete.

Kotresh K.M, et. al. (2015) has performed out that cost-effective concrete by using Mangalore tile wastages and iron ore slag. This work reports a trial method to research the impact of utilizing FS as fractional replacement of sand. Six arrangements of concrete blends were set up with changes extents of FS running from 0% to 100%. The test consequences of concrete were acquired by adding FS to sand in different rates going from 0%, 20%. 40%, 60%, 80% and 100%. All examples were cured for 7 and 28 days preceding pressure strength test and so forth. Results that workability increments with increment in level of FS and attainability think about on the utilization

of broken Mangalore tiles as coarse aggregate in the mix with press mineral slag in the generation of low to medium strength concrete is done.

J.Swathi and Ms. V.Gnanadevi (2015) has performed around an experimental investigation on concrete by partial replacement of copper slag for fine aggregate and ceramic waste with coarse aggregate. In this venture control concrete is for M40 review and the fractional replacement of concrete materials were chosen to reuse mechanical waste, for example, copper slag as fine aggregate replacement in scope of 20%, 40%, 60% by weight of sand and the ceramic waste tiles as coarse aggregate replacement in 10%, 20%, 30% by weight of coarse aggregate. Absolutely 63-3D shapes, 35-Cylinders, 21-bars were thrown and tried for pressure, Split strain, Flexural strength and toughness at 7, 14, 28 days curing of concrete. The acquired outcomes are contrasted and M40 review customary concrete. The replacement of ceramic tiles alone won't have adequate strength, so it is supplanted with ideal slag content as consistent likewise have expanded strength contrasted with control concrete.

Parminder Singh and Dr. Rakesh Kumar Singla (2015) has considered out that utilization of waste ceramic tiles as coarse aggregate in concrete. The paper provides details regarding the execution of 3 diverse concrete blends containing distinctive proportions of squashed tiles having 20 mm greatest size as coarse aggregate. Conventional Portland Cement 53 review and coarse sand were utilized to create standard concrete blocks. Compressive strength tests were completed on concrete examples at different ages. Test outcomes demonstrate that aside from M 30 blend there is no critical impact on the compressive strength of concrete in M 20 and M 25 stirs up to 20 percent replacement of ordinary 20 mm coarse aggregates with tile aggregates. In any case, past that, strength began diminishing step by step with increment the extent of tile aggregates in concrete.

Hemanth Kumar Ch, et. al. (2015) has performed out that effect of waste ceramic tiles in partial replacement of coarse and fine aggregate of concrete. In this exploratory examination, diverse blends are thrown, waste squashed tiles are utilized to in part supplant the coarse aggregate by 10% and 20% and tiles powder is utilized to incompletely supplant the fine aggregate by 10% and 20%. Both coarse and fine aggregates likewise in part supplanted by these waste materials at various rates. As indicated by these aggregate 9 sorts of blends of the M25 review were readied. A short report on workability and compressive strength for 7 and 28 days of all aggregate 9 sorts of blends has been done and watched that expansion in tiles powder prompts the expansion in strength and workability of concrete like Ready Mix Concrete (RMC). In each of the 9 sorts of blends, most extreme compressive strength is acquired for the blend having 20% of tile powder. For the blends, compressive strength is expanded for all blends and greatest compressive strength is obtained for the blend having 10% of pulverized tiles and 20% of tiles powder. The ideal level of coarse aggregate that can be replaced by pounded tiles is 10%.

Aruna D, et. al. (2015) has explored that reviews on usage potential of broken tiles as a part replacement to coarse aggregates in concretes. The present examination goes for use and to determine the reasonableness of tile aggregate as a halfway replacement to coarse aggregate in ordinary pervious and mixed concretes. The utility of incomplete replacement of tile waste as aggregates alongside somewhat supplanting OPC by fly fiery debris (0, 10, 20, and 30%) is additionally tended to in the present work with an M30 review of concrete. The strength execution of these concretes (Tiled waste-based, tiled waste based pervious, and tile and fly fiery debris based mixed concretes) with traditional concretes is considered and essential discoveries are accounted for. Result to be inferred that compressive strength of the permeable concrete containing fractional replacement

by earth rooftop tile to coarse aggregates diminishes with increment in level of mud rooftop tile as aggregate. The lessening in strength is the request of 10%, 17% and 46% relating to P10, P20, and P30 blends. One can suggest utilizing 20% tile wastes set up of stone aggregates in permeable concretes.

K.A. Mujedu, et. al. (2014) has performed about the examination provides the suitability of the broken tiles as coarse aggregates in concrete production. Two control blending proportions of 1: 2: 4 and 1:3: 6 grouped by volume with water – cement proportion of 0.55 were utilized. The rate replacement fluctuated from 0% to 100% at interims of 25%. The slump test was utilized to evaluate the workability of the new concrete. The compressive strengths and densities of cured concrete solid shapes of sizes 150mm x 150mm x 150mm were assessed at 3days, 7days, 14days, 28 days. An aggregate of 150 concrete 3D shapes were thrown and tried. The increment in the rate replacement of squashed stone with broken tiles brought down workability, thickness and compressive strength. The compressive strengths and densities of both blending proportion increment with days of curing. The compressive strength and thickness are greatest for concrete 3D shapes with 100% pulverized stone and least when broken tiles content is 100%. Compressive strength tests demonstrated that 39% and 57% of the softened tiles up a replacement for pounded rock was very acceptable with no trade-off in compressive strength prerequisites for both concrete blending proportions.

### III. CONCLUSION

From the literature survey, it is observed that analysts have endeavored on various ceramic waste materials. In any case, it is seen that not many literary works are accessible on the impact of ceramic waste materials on the cubes and beams strength, destructive and non-destructive technique. In this investigation, endeavor would be made to do trial contemplate on

standard concrete cubes, beams strength. For there, M25 review will be used with the age of 7 and 28 days. From all study, it has been found that most of the work done previously by various authors the work done by using the waste ceramic tile aggregate as fine aggregate and in single grade of concrete but the use of ceramic tiles aggregate as coarse aggregate has not been done yet indifferent that's why we are going to study the use of ceramic aggregates as a coarse aggregate in grades of concrete M25, (mix design M25 ratio).

The aim of the Study is to assess the performance and durability of concrete material by ceramic waste as partial replacement of coarse aggregate in concrete. Based on previous reviews on the concrete material, the present investigation encourages the utilization of industrial waste ceramic tile in concrete and studied its effect on the properties of concrete for obtaining a supplementary fine aggregate substitute material. And find out the physical characteristics of ceramic waste as a comparison to conventional fine aggregates used in concrete production. Evaluated the compressive strength development of ceramic waste tile as partial replacement of fine aggregate using curing methods. The study focused on flexural strength development of ceramic waste concrete cured in water. Study on the long-term durability performances of ceramic waste as partial replacement of coarse aggregate in concrete.

### IV. REFERENCES

- [1]. "Studies on usage potential of broken tiles as part replacement to coarse aggregates in concretes" *ijret: international journal of research in engineering and technology* eissn: 2319-1163 | pissn: 2321-7308.
- [2]. Bilaludddinahmad "Re-process of ceramic waste for the amplification of eco- efficient concrete" *international journal of advances in science*

- engineering and technology, issn: 2321-9009 volume- 4, issue-1, jan.-2016.
- [3]. Batritimonhun r "A review paper on utilisation of ceramic waste in concrete" international journal of scientific & engineering research, volume 7, issue 4, april- 2016 247 issn 2229-5518.
- [4]. G. sivaprakash "Experimental study on partial replacement of sand by ceramic waste in concrete" int. j. chem. sci.: 14(s1), 2016, 266-274 issn 0972-768.
- [5]. G.murali, k.r.jayavelu ,n.jeevitha ,m.rubini and n.r.saranya,"Experimental Investigation On Concrete With Partial Replacement Of Coarse Aggregate" ISSN: 2248-9622 www.ijera.com vol. 2, issue 2,mar-apr 2012, pp.322-327.
- [6]. Hemanth Kumar Ch, Ananda Ramakrishna, SateeshBabu K, Guravaiah T, Naveen N, JaniSk, "Effect of Waste Ceramic Tiles in Partial Replacement of Coarse and Fine Aggregate of Concrete" International Advanced Research Journal in Science, Engineering and Technology Vol. 2, Issue 6, June 2015.
- [7]. J.swathi and ms.v.gnanadevi,"An Experimental Investigation on Concrete by partial replacement of copper slag for fine aggregate and ceramic waste with coarse aggregate", (IJETCSE) ISSN: 0976-1353 Volume 13 Issue 4 -MARCH 2015.
- [8]. K. a. mujedu "An investigation on the suitability of the broken tiles as coarse aggregates in concrete production" the international journal of engineering and science (ijes) || volume || 3 || issue || 4 || pages || 35-41 || 2014 || issn (e): 2319 - 1813 issn (p): 2319 - 1805.
- [9]. Kotreshk.m "Cost effective concrete by using mangalore tile wastages and iron ore slag" international journal of innovative research in science, engineering and technology (an iso 3297: 2007 certified organization) vol. 4, issue 4, april 2015.
- [10]. MohdNizam Bin Yusoff (2010), Waste Minimization by Recycling of Construction Waste.

**Cite this article as :**

Sheikh Abhishek Kumar Vishwakarma, Afzal Khan, "Experimental Analysis on Replacement of Aggregate by Broken Ceramic Tiles in Concrete A REVIEW", International Journal of Scientific Research in Civil Engineering (IJSRCE), ISSN : 2456-6667, Volume 6 Issue 3, pp. 265-271, May-June 2022.  
URL : <https://ijsrce.com/IJSRCE226325>